



Hazardous Air Pollutants Modeling “Off-Ramp”

NR 445 Technical Advisory Work Group
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Introduction

- The Threshold Rates Are Established to Insure Air Quality Standards Are Met
- However, Emissions Above Threshold May Still Meet Standards
- This Proposal Would Allow Facilities to Demonstrate Compliance With Standards



Level 1 NR 445 Screen

- Facility Can Demonstrate Compliance If Allowable Emissions are Below Threshold For the Pollutant
- Emissions Regulated by NR 445 at the Facility are Added Together and Compared to Respective Stack Threshold



Level 2 NR 445 Screen

- If Emissions are Above Thresholds, the SCREEN3 Model May Be Used to Demonstrate Compliance
- SCREEN3 Computes Conservative One-Hour Concentrations for Single Sources Using Worst-Case Meteorology



Single Emission Source

- The Stack is Modeled With Allowable Emission Rate and Actual Physical Parameters
- If Concentration is Less Than Standard, Source is in Compliance



Single Source Example

- 35 foot Stack Height
- 2.52 foot Stack Diameter
- 11,300 acfm Flow Rate
- 350 degrees F Temperature
- 22 foot Building Height
- 354 foot Building Width



Single Source Example

- Stack Emission Rate = 4.20 #/hr Chlorine
- Threshold = 0.303 #/hr
- SCREEN3 Result = $75.4 \mu\text{g}/\text{m}^3$ - One Hour
- Multiply Result by 0.4 Scaling Factor
- 24 Hour Result = $30.2 \mu\text{g}/\text{m}^3$
- ISCST3 Result = $29.3 \mu\text{g}/\text{m}^3$
- Standard = $35.0 \mu\text{g}/\text{m}^3$



Multiple Source Example

- Four Stacks (22', 36', 53', 70')
- Total Ammonia Emissions - 11.7 #/hr
- Threshold for Short Stack - 0.078 #/hr
- Threshold for Medium Stack - 0.303 #/hr



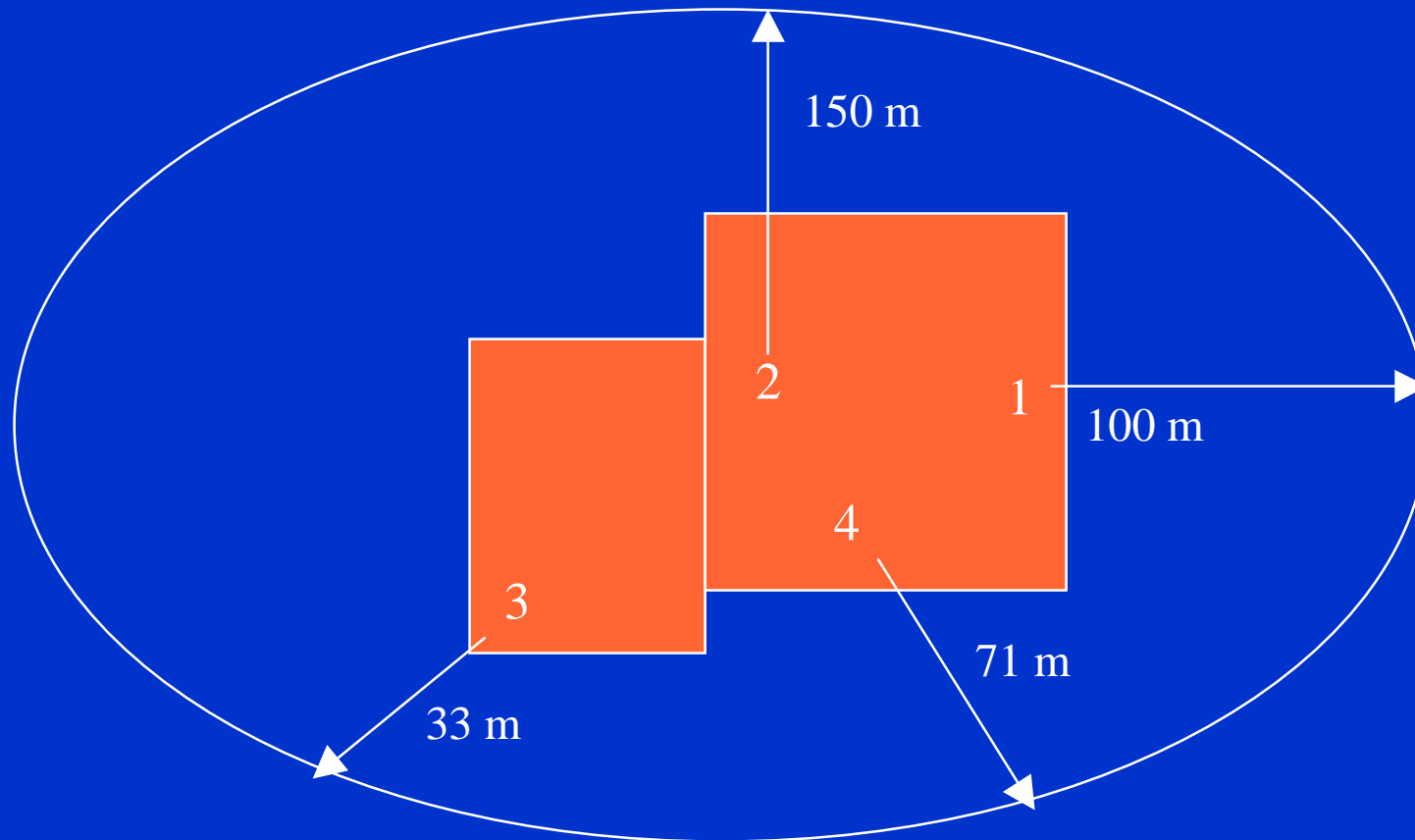
Multiple Source Example

- Stack 1 - 36' high, 1.2#/hr NH_4 , 328' to Fence
- Stack 2 - 53' high, 2.0#/hr NH_4 , 492' to Fence
- Stack 3 - 70' high, 8.0#/hr NH_4 , 108' to Fence
- Stack 4 - 22' high, 0.5#/hr NH_4 , 233' to Fence

- Schematic of Plot Plan on Next Slide



Multiple Source Example



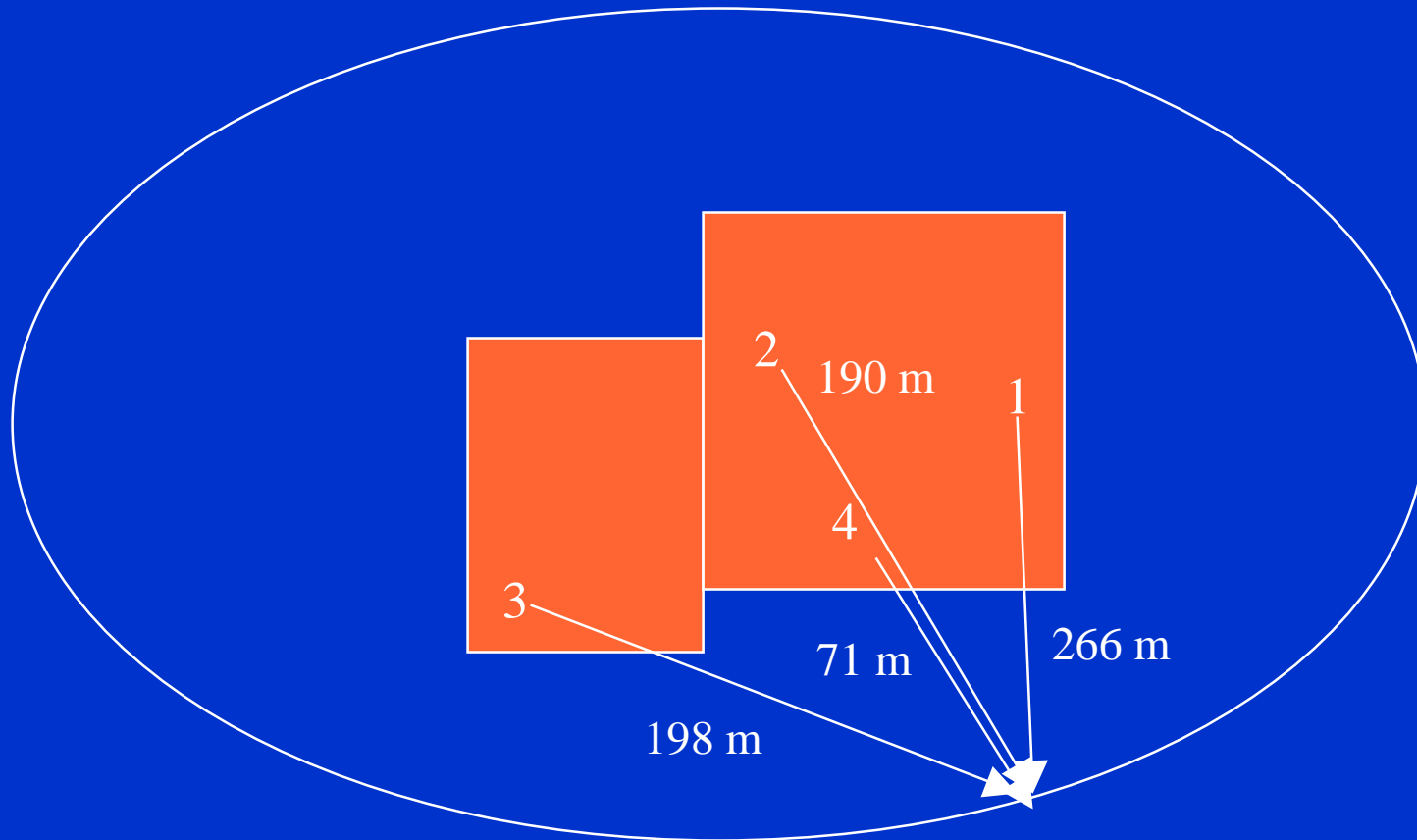


Multiple Source Example

- SCREEN3 Results:
- Stack 1 - 147.5 $\mu\text{g}/\text{m}^3$ (at 100 meters)
- Stack 2 - 87.6 $\mu\text{g}/\text{m}^3$ (at 150 meters)
- Stack 3 - 32.4 $\mu\text{g}/\text{m}^3$ (at 200 meters)
- Stack 4 - 449.8 $\mu\text{g}/\text{m}^3$ (at 71 meters)



Multiple Source Example





Multiple Source Example

- SCREEN3 Results:
- Stack 1 - 60.7 $\mu\text{g}/\text{m}^3$ (at 190 meters)
- Stack 2 - 57.0 $\mu\text{g}/\text{m}^3$ (at 266 meters)
- Stack 3 - 32.4 $\mu\text{g}/\text{m}^3$ (at 198 meters)
- Stack 4 - 449.8 $\mu\text{g}/\text{m}^3$ (at 71 meters)
- Total Concentration - 599.9 $\mu\text{g}/\text{m}^3$



Multiple Source Example

- Total Concentration - $599.9 \mu\text{g}/\text{m}^3$
- Multiply by 0.4 Scale Factor - $240.0 \mu\text{g}/\text{m}^3$
 - ➔ Scale Factor-Conversion From 1 to 24 Hours
- Ammonia Standard - $418.0 \mu\text{g}/\text{m}^3$
- Regulatory Action Not Required
- Analysis with ISCST3 - Result - $30.7 \mu\text{g}/\text{m}^3$